

## **EVOTECH® ECR SYSTEM PLANNED MAINTENANCE ACTIVITIES PERFORMED DURING PM**

Planned Maintenance (PM) is performed in three intervals on the EVOTECH® ECR.

- PM1 is every 6 months or 1250 cycles.
- PM2 is every 12 months or 2500 cycles.
- PM3 is every 24 months or 5000 cycles, whichever comes first.

ACTION	PM1	PM2	РМ3
Verify water hardness is 50 ppm or less	$\checkmark$	$\sqrt{}$	$\checkmark$
Verify the system is level	$\overline{\checkmark}$	$\overline{\checkmark}$	$\checkmark$
Check the expansion tank pressure	$\checkmark$	$\sqrt{}$	$\sqrt{}$
Verify fans are operational	$\overline{\checkmark}$	$\checkmark$	$\sqrt{}$
Verify proper self-disinfection flow to air gap and gap wash	$\checkmark$	$\checkmark$	$\checkmark$
Verify channel pump flow	$\overline{\checkmark}$		$\overline{\checkmark}$
Check for leaks	$\checkmark$	$\sqrt{}$	$\sqrt{}$
Replace pump tubing and rolling bands	$\overline{\checkmark}$	$\checkmark$	
Replace 0.2 micron internal filter	$\checkmark$	$\sqrt{}$	$\sqrt{}$
Replace MEC filters	$\overline{\checkmark}$	$\checkmark$	
Replace UV Lamp	$\checkmark$	$\sqrt{}$	$\sqrt{}$
Replace MEC Temperature Sensor	$\overline{\checkmark}$	$\checkmark$	
Check Drip Tray Sensor	$\checkmark$	$\sqrt{}$	$\sqrt{}$
Clean Coarse and Fine Screens	$\overline{\checkmark}$	$\overline{\checkmark}$	$\sqrt{}$
Replace Detergent Flow Magnet	$\checkmark$	$\sqrt{}$	$\sqrt{}$
Replace main air filters	$\overline{\checkmark}$		$\overline{\checkmark}$
Replace leak test assembly air filters	$\checkmark$	$\checkmark$	$\checkmark$





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ACTION	PM1	PM2	PM3
Replace exhaust fan filter	$\checkmark$	$\checkmark$	$\sqrt{}$
Perform MEC Temperature Test	$\checkmark$	$\checkmark$	$\sqrt{}$
Perform Circulation Temperature Test	$\overline{\checkmark}$	$\overline{\checkmark}$	$\checkmark$
Verify Minimum Flow Check	$\checkmark$	$\checkmark$	$\sqrt{}$
Perform Water Mixing Temperature Test	$\overline{\checkmark}$	$\overline{\checkmark}$	$\sqrt{}$
Perform Leak Test Null Pressure Offset/Leak Test Span Verification	$\checkmark$	$\checkmark$	$\checkmark$
Perform Channel Pump Span Verification	$\overline{\checkmark}$	$\overline{\checkmark}$	$\sqrt{}$
Run self-disinfect cycle on both basins	$\checkmark$	$\sqrt{}$	$\checkmark$
Replace high speed roller carriers		$\overline{\checkmark}$	
Replace channel pump assemblies			$\checkmark$
Replace detergent and disinfectant pump tubing and roller bands			$\overline{\checkmark}$
Reset PM counter	$\checkmark$	$\checkmark$	$\sqrt{}$